Hydride electronics

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With the help of first-principles density functional calculations, using AlH_3 as a model system, we have shown that some of the hydrides possess the features of transparent conducting oxides (TCO). Based on this observation we discuss here the possible novel applications of hydrides in electronic device technology as electrical conducting materials, which can have both n- and p- type conductivity and at the same time transparent in the infrared (IR), near IR, or visible regions. Moreover, some advantages concerning properties of interfaces in case of using hydrides in modern multilayer based device structures are discussed.

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Introduction

From the mid-1990s studies on hydrides became very popular owing to their applications in "energy storage" [1, 2], switchable mirrors [2-4], rechargeable batteries [1] etc. Hydrides have also found application in composite semiconductor/electrolyte photoelectrochemical system consisting of AlGaAs, Si, and metal hydride/NiOOH, which generates a potential of 1.2-1.3 V with the efficiency of 18.1% [5], and is insensitive to variation of light intensity, i.e. the cell generates electricity not only under illumination, but also in the dark. First heterojunction based on metal PdH_x, proton conductor KOH, and KOH•H2O has been constructed [6], which is important for design of novel type of electrochemical devices. Recently it has been found that molecule/cluster of Al_4H_6 is stable with band gap of 1.9 eV between the highest occupied and lowest unoccupied molecular orbitals [7]. If one prepares Al_4H_6 in bulk, it will be useful not only for energy storage, but also for electronic applications.

Kinetics of hydrogen absorption/desorption processes of some hydrides are found to be fast at ambient temperatures and pressures with additives [1-3]. Although it is important for hydrogen economy, it can cause instability in electrical properties of hydrides. This may be one of the reasons why electrical prop-erties and potential of the hydrides for applications in electronic device technology was not discussed in the scientific literature. However, nowadays some hydrides are found with slower hydrogena-tion/dehydrogenation kinetics at elevated temperatures. Especially complex hydrides can be stable even at high temperatures like other inorganic compounds such as oxides. These findings have led us to the idea that hydrides can be useful in electronic device technology. In this paper we explore this idea by calculations within the density-functional theory (DFT). Using AlH_3 as example, we have shown that



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hydrides can find applications such as transparent conducting (TC) materials, buffer layer between TCOs and semiconductors, novel class of spintronic materials etc.

2 Computational details

Our study is based on DFT using the projected-augmented-wave method implemented into the VASP-PAW package [4, 5]. We have used the generalized-gradient approximation with the exchangecorrelation functional of Perdew-Wang [6]. The self-consistent calculations were performed using a $10 \times 10 \times 10$ mesh of special **k**-points. The lattice was fully relaxed using the conjugate gradient method. The plane-wave cutoff energy of 500 eV was used for all the calculations which is found to be sufficient to reproduce ground state and high pressure structural properties. The convergence was achieved when the forces acting on the atoms were smaller than 10 meV Å⁻¹ and the total energy difference between two consecutive iterations were < 10⁻⁶ eV. The convergence criteria and more details about the optical calculations were discussed in Ref. [7].

3 Choice of the materials

We have considered hexagonal (*h*) and orthorhombic (*o*) modifications of AlH₃. Our choice is based on the wide band gap of AlH₃–h E_g=3.5 eV [8] found by DFT calculations within GW approximation, which is almost the same as that of the well known TCOs such as ZnO and In₂O₃. Furthermore, nature of its chemical bonding is mixed ionic and covalent [9] character. So, well dispersive top-most valence band (VB) is expected, required for good electrical conductivity.

AlH₃ is reported to form a stable crystalline solid at room temperature [10]. From *ab initio* calculations [11] it is found that band gap of AlH₃ slightly decreases with increasing the pressure. Experimental studies of thermal stability show that α - and β - phases of AlH₃ exhibit dehydriding reactions in the temperature range of 60-200 °C [12], 330 °C [13] etc., which is well above the operable range of optoelectronic devices. Hydrogen decomposition kinetics has been found to be enhanced by doping, particle size [14], and vacancy concentration [14, 15]. However, according to Ref. [16] one can store AlH₃-*h* for several years without any loss of H. Here we use AlH₃-*h* and -*o* as a model system only, to demonstrate that hydrides have TC and semiconducting features required for device applications, thus leaving the problem of finding a more suitable hydride is open and to be the subject for the future studies.

4 Results and discussion

Band structure for AlH₃-*h* and -o is presented in Figure 1. We shall start analysis from AlH₃-*h*. The calculated fundamental band gap is 2.14 eV. Because of the well-known deficiency of DFT, the real gap is expected to be larger than the calculated one. Consequently, these hydrides are transparent to visible spectra. The calculated energy difference between the bottom-most conduction band (CB) and next nearest CB minimum is $E_g^*=1.76 \text{ eV}$ (to be called hereafter as second band gap), which is smaller than the required value $E_g^*=3.1 \text{ eV}$ to provide transparency in the visible spectra upon heavy n-type doping.

Analysis of Figure 1 shows that the bottom-most CB of AlH₃-*h* is well dispersive. It indicates that CB electrons are able to contribute well to electrical conductivity. Our calculations show that the CB electron effective masses are equal to $0.27m_0$ along $\Gamma \rightarrow F$, Z and $0.32m_0$ along $\Gamma \rightarrow L$. The calculated masses are in between those for the well known TCOs such as ZnO and In₂O₃ (experimental values are $0.22m_0$ and $0.30m_0$ for ZnO and In₂O₃ and our corresponding calculated values are $0.147m_0$ and $0.23m_0$, respectively). Consequently, AlH₃-*h* is expected to posses increased electron mobility upon doping with shallow donors resulting good electrical conductivity.

Although AlH_3 -*h* posses mixed ionic and covalent type of chemical bonding, the top-most VB is not well dispersive to provide good electrical conductivity by *p*-type doping. So, we focus attention to well dispersive CB minimum and conductivity by electrons. The second band gap $E_g^*=1.76$ eV is sufficient to provide transparency in the near infra red (IR) region of the solar spectra. Such hydrides can find applications as buffer layer, e.g. in structures like TCO/hydride/Si which will replace TCO/a-Si:H/Si. However, some of the interband transitions in the CB can sometimes be forbidden due to symmetry restrictions.

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1 If such forbidden transitions correspond to visible part of the solar spectra, then transparency of the ma-2 terial in the visible spectra has a chance for surviving. Also, heavy doping with shallow level defects can 3 enhance not only conductivity but also reflectivity of the material. In order to check whether it destroys 4 transparency we have studied total density of states (DOS) for Si doped AlH₃-h (Fig. 2). Si atoms substi-5 tuting Al (Si_{Al}) are found to form a band connected to the top-most VB of AlH₃-h. Consequently, Si 6 doped AlH₃-h can be good electrical conductor.

7 Figure 3 presents absorption coefficient ($\alpha(\hbar\omega)$) and reflectivity ($R(\hbar\omega)$) for the Si doped AlH₃-h. It 8 is seen that in AlH₃-h:Si_{Al} the magnitude of $\alpha(\hbar\omega)$ is considerably small in the visible spectra, but reflectivity $R(\hbar\omega)$ is very high at the energy range 0-1 eV. However, at energies 1-4 eV magnitude of $R(\hbar\omega)$ is 9 also within the reasonable limit. Consequently, at low doping levels $<10^{15}$ cm⁻³, the Si doped AlH₃-h can 10 be transparent to the visible spectra and at the same time will posses *n*-type conductivity. 11

Analysis of band structure for AlH₃-o (Fig. 4) shows that the calculated fundamental and second 12 13 band gaps are 2.8 eV and 0.7 eV, respectively. The real fundamental band gap is expected to be larger 14 than the theoretically calculated value of 2.8 eV. The bottom-most CB and top-most VB are well disper-15 sive, thus indicating tendency for good n- and p-type electrical conductivity. The VB effective masses 16 have been calculated, which are equal to $1.30m_0$ for $\Gamma \rightarrow S$, $0.67m_0$ for $\Gamma \rightarrow Y$, and $2.96m_0$ for $\Gamma \rightarrow Z$. These 17 results show that the hole conductivity is expected to be anisotropic. The calculated VB effective masses are smaller than those for ZnO where the calculated values from FP-LMTO method are $2.74m_0$ ($\Gamma \parallel A$) 18 19 and $0.54m_0$ ($\Gamma \perp A$) [17] and our calculated values are 2.27 ($\Gamma \parallel A$) and $0.35m_0$ ($\Gamma \perp A$). This shows that the 20 mobility of hole in AlH₃-o will be much larger than that in ZnO.

21 The feature of small second band gap (0.7 eV) and dispersive CB minimum of $AlH_{3}-o$ can be useful 22 for the electronic devices those are transparent to the IR region. The well dispersive feature of the top-23 most VB and large fundamental band gap can be useful for transparency to the visible spectra and p-type 24 conductivity. So, band structure of AlH₃-o allows both *n*-type and *p*-type conductivities. The *n*-type/*p*-25 type conductivity can be achieved upon doping by shallow impurities such as group-IV/-II atoms (e.g., 26 C, Si, etc.)/(Be, Mg, etc.) substituting Al, or by native defects of AlH₃-o. Group-II atoms (Be, Mg, etc.) 27 substituting H can also expected to be shallow donors.

28 We have studied total DOS of Ca doped AlH₃-o (Figure 5). Ca atoms substituting Al (Ca_{Al}) are expected to form shallow acceptor level and to be the source for p-type conductivity. It is seen in Fig. 5 30 that Ca forms shallow acceptor band as expected. In order to check, whether transparency is changed, we have studied optical spectra for AlH₃-o. The results are presented in Fig. 6. Analysis of Fig. 6 shows that 32 both absorption and reflectivity spectra are considerably small in the visible spectra indicating sufficient transparency even after heavy doping. Consequently, one can ascribe AlH₃-o into the class of TC materi-34 als with *p*-type conductivity. Below we discuss advantages of using hydrides in electronic devices. 35

5 Device applications of hydrides

37 One can use hydrides as buffer layers in optoelectronic devices, say, solar cells, or light emitting 38 diodes where TCO is currently used on top of the semiconductor. Intermediate oxide layer, band offset, 39 and defect states can be formed in such case, which limits the device performance [18, 19]. To avoid it, 40 an intermediate layer is incorporated in between the TCO and the semiconductors. For example a-Si:H 41 for Si solar cells [20] and CdS or several other buffer layers for Cu(InGa)Se₂ cells [21]. If hydrides 42 would be used instead of the TCOs, then no oxide layer is expected to form. Thus the need for incorpora-43 tion of the buffer layer can be excluded at all. Furthermore, hydrides can also be used as alternative to 44 the commonly used buffer layers. For example, a-Si:H with band gap in the range 1.6-1.8 eV could be 45 replaced by AlH₃-h or Al₄H₆-like hydrides with band gap of 1.76 and \sim 1.9 eV [22], respectively. One of 46 the advantages of using hydrides over a-Si:H is that the band gap of hydrides can be varied in a wider 47 range by defect engineering. This feature can be useful in device technology.

48 Another exciting application of hydrides is that they can be used for spintronic devices. Hydrogen 49 diffusion from the hydride to the semiconductor is not harmful for device operation, because hydrogen 50 posses the feature to passivate the defects states and it can contribute to conductivity [23]. As is well 51

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known, in spintronics efficiency of the spin injection into semiconductor is limited by the problem of spin disordering at the interface. If the dilute magnetic semiconductor is replaced by dilute magnetic hydride, then spin injection is expected to be more efficient, because of the absence of the intermediate oxide layer and reduced defects states at the interface.

One problem with hydrides, and specifically AlH₃, is that they typically react with air and water. Therefore, in any device applications the hydride would need to be protected from the environment. Here it should be noted that even in the conventional solar cells there is an external layer present to protect it from the environment. Upon using the hydrides as a buffer layer the hydride is commonly incorporated in between TCO and the base materials such as Si, CuInGaSe etc. In such applications the hydride is always protected by TCO layer from the environment, similar to the a-Si:H layer in the heterostructure such as TCO/a-Si:H/Si. Therefore, wide-bandgap hydrides have potential advantages over TCOs and buffer layers in case of multilayer based devices, where properties of interfaces are crucial.

13 In scientific literature (see, e.g., Ref. [3]) hydrides can be classified into metal hydrides and complex 14 hydrides depending on hydrogen content, operating temperature, and hydrogen absorption/desorption 15 kinetics. From metal hydrides the hydrogen can be removed easily even at temperatures below 100°C. 16 Such hydrides have relatively low weight percentage of stored hydrogen (1.5 to 2.5 wt.%) and they are 17 opaque. In complex hydrides one can store more hydrogen (up to 20.8 wt.% in Be(BH₄)₂) [25], they possess wide band gap, but the hydrogenation/dehydrogenation kinetics is slow, and operating tempera-18 ture is high. Because of these reasons, the complex hydrides are considered to be less preferable for the 19 hydrogen storage purposes. However, they can find application in the electronic device technology. 20 21 However, the fast hydrogenation/dehydrogenation kinetics is expected to be harmful because it can cause 22 instability in the device operation. Based on this point of view we suggest that the complex hydrides with slow hydrogenation/dehydrogenation kinetics and high operating temperature can be more appropriate 23 candidates for the electronic device applications. 24

25 Recently we have predicted several new complex hydrides for hydrogen storage applications (see, e.g., Ref [3]). Our experience shows that it is possible to have thousands of stable complex hydrides, but, 26 27 only few percent of these compounds were experimentally explored so far. So the research on complex 28 hydrides is in the beginning stage and it has large potential not only in hydrogen storage or hydride elec-29 tronics but also for other novel applications.

30 One of the important points is to determine the doping limit, i.e. the largest possible concentration of the impurities to be incorporated into the hydride for providing n- or p-type conductivity without losing their transparency. This issue shall be discussed in forthcoming articles. It is necessary to note also that 32 for some device applications the high doping level $(>10^{19} \text{ cm}^{-3})$ and conductivity is not the main issue. It 33 is sufficient to use just the semiconductor properties of hydrides with moderate level of n/p-type doping 34 $(\sim 10^{15} \text{ cm}^{-3})$. As it is well known, at low levels of doping electronic properties of the host material will 35 not change noticeably. The important finding is that hydrides exhibit both n- and p-type conductivity 36 being semiconductors.

1.1 Conclusion

We have reported novel applications of hydrides in electronic device technology. Using AlH_3-h and -o as a model system we have shown that hydrides have the potential to replace TCOs, buffer layers, as well as they can be used as spintronic materials. Studies about defect engineering, transparency, and feasibility of the n- and p-type conductivity of hydrides are the subject for detailed investigations in the near future. Present study suggest that hydrides are expected to have the largest impact on electronic device industry similar to a-Si:H, which opened a new frontier called "Giant Microelectronics" [24]. We anticipate that the present finding can lead to future generation of electronic devices called "hydride electronics".

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Fig. 4. Band dispersion for AlH₃-o. Fermi level is set to zero.

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Fig. 6. Absorption coefficient $\alpha(\omega)$, and reflectivity $R(\omega)$ for AlH₃-o with Ca_{Al}. $\alpha(\omega)$ is given in cm⁻¹ divided by 10⁵.

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