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Halide substitution in $Ca(BH_4)_2$

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Halide substitution in $Ca(BH_4)_2$ has been investigated in ball milled mixtures of $Ca(BH_4)_2$ and CaX_2 (X = F, Cl, Br) with different molar ratios. In-situ synchrotron radiation powder X-ray diffraction measurements of Ca(BH₄)₂ + CaCl₂ with 1:0.5, 1:1 and 1:2 molar ratios reveal that no substitution of Cl⁻ for BH₄ occurs from the ball milling process. However, substitution readily occurs after the transitions 10 from α- to β-Ca(BH₄)₂ and from orthorhombic to tetragonal CaCl₂ upon heating above ~250 °C, which is evident from both contraction of the unit cell and changes in the relative Bragg peak intensities, in agreement with theoretical calculations. Rietveld analyses of the obtained β -Ca((BH₄)_{1-x}Cl_x)₂ solid solutions indicate compositions from x = 0 to 0.6, depending on the amount of $CaCl_2$ in the parent mixtures. β -Ca((BH₄)_{0.5}Cl_{0.5})₂ was investigated by differential scanning calorimetry and has a slightly 15 higher decomposition temperature compared to pure Ca(BH₄)₂. No substitution with CaF₂ or CaBr₂ is

Introduction

The efforts to find fuels that are non-polluting and not contributing to the greenhouse effect is on-going. Hydrogen is a 20 clean energy carrier, releasing only water when used in fuel cells. Hydrogen is a gas with low boiling point and consequently the challenge for hydrogen to become a widely used energy carrier is an efficient storage system. It is possible to store hydrogen gas under pressure, but a safer and much more compact way is to 25 store hydrogen chemically bonded in solid compounds. The storage material should have both high gravimetric and volumetric hydrogen content, good cycling ability and fast hydrogen sorption kinetics. NaAlH₄ with titanium-based additives was the first complex metal hydrides to be considered 30 for hydrogen storage², but the practical gravimetric hydrogen storage capacity is less than 4.5 wt%.3 Metal borohydrides have high gravimetric hydrogen density and are thus of interest as hydrogen storage materials.^{4, 5} Ca(BH₄)₂ can theoretically store up to 11.6 wt% hydrogen and the volumetric hydrogen content is 35 108 g H/L. DFT calculation estimates an equilibrium H₂ pressure of 1 bar at temperatures below 100 °C,6 which is ideal for hydrogen storage for mobile applications. Experimentally, however, the dehydrogenation process occurs between 360 and 500 °C. 6-8 The hydrogen sorption is partially reversible at 90 bar 40 and temperatures from 350 to 420 °C. Ca(BH₄)₂ is generally observed to decompose to CaB6 and CaH2, according to the reaction $3Ca(BH_4)_2 \rightarrow CaB_6 + 2CaH_2 + 10H_2$, but the process is complicated and several intermediate phases are involved. 9-12

The observed dehydrogenation temperature is too high for 45 practical purposes, thus the stability has to be reduced for Ca(BH₄)₂ to become an effective energy carrier. Brinks et. al.

have shown that the stability of Na₃AlH₆ can be considerably changed by partly substituting hydrogen with fluorine. 13 Several studies have shown that that heavier halides can substitute BH₄ in 50 borohydrides, e.g. Cl-, Br-, and I- substitution in LiBH₄, ¹⁴⁻¹⁶ and Cl substitution in NaBH₄¹⁷, Mg(BH₄)₂¹⁸ and Ca(BH₄)₂^{19, 20}. Recently, three new compounds have been reported in the Ca(BH₄)₂-CaI₂ system.²¹ F is reported to substitute H in NaBH₄²² and KBH₄.²³

- Several structural modifications of $Ca(BH_4)_2$ have been described in the literature. $^{6,\,24\text{-}30}$ $\alpha\text{-Ca}(BH_4)_2$ (orthorhombic, space group F2dd) is the stable polymorph at room temperature.^{25, 31} It transforms to tetragonal a '-Ca(BH₄)₂ through a second-order transformation around 220°C and further completely to β-60 Ca(BH₄)₂ upon heating above 300°C.²⁵ The β-phase crystallizes with tetragonal symmetry first described in space group $P4_2/m^{26}$ and later revised to $P-4^{25, 29, 32, 33}$. γ -Ca(BH₄)₂ is sometimes formed at room temperature. This phase is metastable and crystallizes in the orthorhombic space group Pbca. 10, 31
- The purpose of this work is to study possible substitution of F, Cl and Br in Ca(BH₄)₂. The most likely substitute for hydrogen is fluorine, because of the similarity in size. On the other hand, the BH₄-ion has similar size (2.05 Å) to both the Cl⁻-ion (1.81 Å) and the Br ion (1.96 Å). These halides might therefore substitute 70 the whole BH₄ group.

Experimental and theoretical methods

Preparation of $Ca(BH_4)_2 + CaX_2$ samples

Ca(BH₄)₂·2THF (purchased from Sigma Aldrich) was dried in vacuum (p $\approx 1.10^{-1}$ mbar) at 160 °C for 24 hours to remove the 75 THF adducts, which yielded a mixture of the α and β polymorphs of Ca(BH₄)₂ after cooling to ambient temperature. The calcium halides, CaX₂, X = F, Br (Aldrich, purity: 99.99%, 99.98%, respectively) and X = Cl (Alfa Aesar, purity: 99.9%) were used as purchased.

The solvent-free Ca(BH₄)₂ was mixed with CaX₂ in molar ratios of 1:0.5 (X = F, Cl), 1:1 (X = Cl, Br) or 1:2 (X = Cl) and ball milled for 2 hours (2 min milling, 2 min pause, times 60) under argon atmosphere with a ball-to-powder ratio of approximately 30:1 using tungsten carbide bowl (15 mL) and 10 balls (10 mm) in a Fritsch Pulverisette P4. The bowl was sealed with a lid and a polymer O-ring.

All handling of the materials was done in purified Ar atmosphere (< 1 ppm O₂ and H₂O) in an MBraun glove box.

In situ Synchrotron Radiation Powder X-ray Diffraction

15 In situ synchrotron radiation powder X-ray diffraction (SR-PXD) was performed at beamline BM01A at the Swiss-Norwegian Beamlines (SNBL) at European Synchrotron Radiation Facility (ESRF) in Grenoble, France. A MAR345 image plate detector was used and the samples were packed in boronglass capillaries 20 (0.5 mm) and connected to a vacuum pump. The X-ray exposure time for each measurement was 30 s and the readout time was 90 seconds, thus a complete SR-PXD diagram was collected every second minute. The wavelengths used were $\lambda = 0.703511$ Å. The wavelength and detector geometry were calibrated with LaB₆ as 25 an external standard. Different heating rates were used, 3 K/min was used for all Ca(BH₄)₂ + CaCl₂ samples, 2 and 3 K/min were used for other samples.

One-dimensional diffraction patterns were obtained by integrating the 2D images using the Fit2D program. 34 Data 30 analyses were performed using the Rietveld method in the FullProf suite. 35 The background was interpolated between manually selected points and the Bragg peaks where modeled by a pseudo-Voigt function with 3 refinable parameters.

Thermal Analysis

35 Differential scanning calorimetry (DSC) was performed with a Netzsch STA449C Jupiter instrument at heating rates of 10 K/min in a flow of He (50 mL/min). The samples were contained in Al₂O₃ crucibles with tiny holes in the lid to prevent pressure build-up during desorption of gases.

40 Computational Details

The calculations were performed applying the periodic quantummechanical software CRYSTAL09 within the Density Functional Theory, PBE functional. The CRYSTAL code utilizes localized

Gaussian functions to describe electrons. Ca was described by a 45 86-511d21G all-electron basis set³⁶; B by a 6-21G(d) basis set $(\alpha_{\rm sp} = 0.124 \text{ bohr}^{-2} \text{ for the most diffuse shell exponent and } \alpha_{\rm pol} =$ 0.800 bohr^{-2} for polarization); H by a 31G(p) ($\alpha_{sp} = 0.1613 \text{ bohr}^{-2}$ for the most diffuse shell exponent and $\alpha_{\text{nol}} = 1.1 \text{ bohr}^{-2}$ for polarization),³⁷ F by a 7-311G(d),³⁸ Cl by a 86-311G with an ₅₀ additional d orbital ($\alpha_{sp} = 0.125 \text{ bohr}^{-2}$ for the most diffuse shell exponent and $\alpha_d = 0.750 \text{ bohr}^{-2}$) ³⁹ and Br by a 6-311G(d) ($\alpha_d =$ 0.154 bohr^{-2} for the most diffuse shell exponent and $\alpha_{pol} = 0.451$ bohr⁻² for polarization). 40 Grimme correction was also considered to take the dispersive contributions into account in all the 55 calculations for geometry optimization and energetic description. 41 Phonons at Γ point in the harmonic approximation were computed to derive the thermodynamic functions by diagonalizing the associated mass-weighted Hessian matrix. 42

Results and Discussion

60 The Ca(BH₄)₂-CaF₂ system

For Ca(BH₄)₂–CaF₂ with molar ratio 1:0.5, the four phases α -, β -, and γ -Ca(BH₄)₂ and CaF₂ are observed in the diffraction pattern of the as-milled sample. The amount of CaF2, compared to the amount of Ca(BH₄)₂ calculated from the SR-PXD data, indicates 65 that no F-substitution had occurred. During heating, the phase transformation from the α - to the β -modification is observed between 160 and 220 °C, in addition to the changes in unit cell parameters due to the thermal expansion. The intensities corresponding to the Bragg peaks from CaF₂ do not decrease and 70 there were no significant changes in the relative intensities of the Bragg peaks from Ca(BH₄)₂. This indicates that there is no fluorine substitution neither in the α nor in the β polymorph of Ca(BH₄)₂

The Ca(BH₄)₂-CaCl₂ system

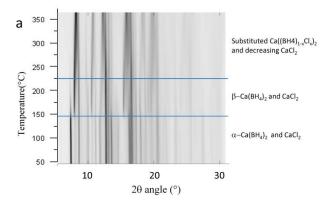
75 After ball milling Ca(BH₄)₂ and CaCl₂ in the molar ratios 1:0.5, 1:1 and 1:2, α -Ca(BH₄)₂ is the most prominent Ca(BH₄)₂ polymorph, but a residue of the β-phase is also observed by SR-PXD. CaCl₂ is observed in its stable modification (space group Pnnm), but it is also present in two other modifications with 80 space groups Pbcn 43 and Pbca 44 in the milled Ca(BH₄)₂-CaCl₂ samples. The latter is a high pressure CaCl2 polymorph formed from the *Pbcn* phase during milling. Some additional peaks from minor impurity phases are also observed, but they have been disregarded in the Rietveld refinements.

85 Table 1 Crystallographic parameters for pure and chloride containing Ca(BH₄)₂ compounds at different temperatures

Compound α-Ca(BH ₄) ₂ ²⁹ α-Ca(BH ₄) ₂ * β-Ca(BH ₄) ₂ ²⁵	Crystal System Orthorhombic Orthorhombic Tetragonal	Space group F2dd F2dd P-4	a/Å 8.745 8.755(6) 6.9189(1)	b /Å 13.105 13.143(6)	c/Å 7.495 7.532(5) 4.3471(1)	V/Å ³ 858.95 867(1) 208.1	T/°C RT 40 RT
β-Ca(BH ₄) ₂ ³²	Tetragonal	P-4	6.9509(5)		4.3688(3)	211.1(2)	160
β -Ca(BH ₄) ₂ ⁴⁵	Tetragonal	P-4	7.005(5)		4.414(7)	216.6(4)	350
β -Ca((BH ₄) _{0.7} Cl _{0.3}) ₂ *	Tetragonal	P-4	6.7725(6)		4.3074(6)	197.6(1)	350
β -Ca((BH ₄) _{0.5} Cl _{0.5}) ₂ *	Tetragonal	P-4	6.673(4)		4.268(2)	190.0(2)	350
β -Ca((BH ₄) _{0.4} Cl _{0.6}) ₂ *	Tetragonal	P-4	6.542(3)		4.214(2)	180.3(1)	350

The sample Ca(BH₄)₂-CaCl₂ 1:1 was studied with SR-PXD

during heating up to 360 °C, and the results are shown in Figure



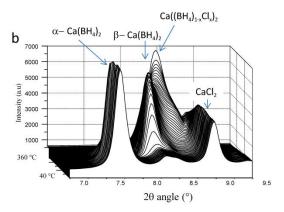


Fig. 1 In situ SR-PXD measured for Ca(BH₄)₂ + CaCl₂ in molar ratio 1:1, heating rate 3 K/min. The temperature increases from 40 to 360 °C. (a) gives a plot of the evolution of Bragg peak intensities. (b) 3D plot of selected 2θ area. $\lambda = 0.703511 \text{ Å}$

1. Rietveld refinement of the SR-PXD data collected at about 40 $^{\circ}C$ gives $\alpha\text{-Ca}(BH_4)_2$ (36 wt%), $CaCl_2$ Pnnm (20 wt%) and $CaCl_2$ Pbca (33 wt%) as the main components, with minor amounts of β -Ca(BH₄)₂ (2 wt%) and CaCl₂ Pbcn (7 wt%). Ca(BH₄)₂ and 10 CaCl₂ in 1:1 molar ratio corresponds to a mass ratio of 39:61. This is close to the refined values when summing all the Ca(BH₄)₂ phases and CaCl₂ phases: 38 wt% and 62 wt%, respectively. This indicates that most of the sample is crystalline and also that no reaction between the compounds has occurred 15 during ball milling. The refined unit cell parameters for α- $Ca(BH_4)_2$ at 40 °C are: a = 8.755(6) Å, b = 13.143(6) Å and c = 13.143(6)7.532(5) Å. These are in good agreement with literature values (see Table 1) and the relative intensities of the Bragg peaks from α-Ca(BH₄)₂ fits well with published crystal structure data ²⁹, thus 20 supporting that no substitution has taken place at this temperature. Substitution would be evident as a decrease in the unit cell size and marked changes in the relative intensities due to the smaller size and higher X-ray scattering cross section for Cl compared to BH₄.

The phase transformation from α -Ca(BH₄)₂ to β -Ca(BH₄)₂ takes place in the temperature range 150-200 °C, see Figure 1. At about 260 °C a shoulder starts to appear on the high angle side of the β -Ca(BH₄)₂ peaks. Upon further heating, the diffraction peaks from the β-polymorph is gradually shifted to higher scattering 30 angle, indicating contraction of the unit cell. This is in agreement with substitution of BH₄ with the smaller Cl. The following reaction seems to take place:

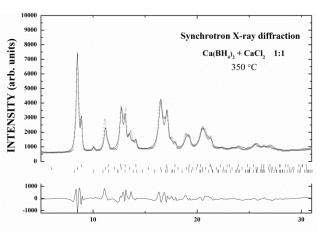


Fig. 2 Rietveld refinement for SR-PXD data of ball milled Ca(BH₄)₂ and CaCl₂ in molar ratio 1:1 at 350 °C. Three phases are refined CaCl₂ $P4_2/mnm$ (top tick marks), substituted β- Ca((BH₄)_{1-x}Cl_x)₂ with x = 0.5 (middle) and CaCl₂ Pbcn (bottom tick marks). Experimental data are shown as dots, and the calculated profile is a solid line. The bottom line shows the difference plot. $\lambda = 0.703511 \text{ Å}$.

40 β-Ca(BH₄)₂ + x CaCl₂ → (1+x) β-Ca((BH₄)_{1-x}Cl_x)₂

Furthermore, from the Rietveld refinement the relative intensities of the peaks for the proposed β-Ca((BH₄)_{1-x}Cl_x)₂ do not match the diffraction pattern for pure β -Ca(BH₄)₂. Exchanging some of the BH₄ with Cl in the Rietveld refinement of β-Ca(BH₄)₂, results in 45 a better fit to the observed data. Figure 2 shows the refinement for substituted $Ca((BH_4)_{1-x}Cl_x)_2$ giving x = 0.53(3) at 350 °C.

The onset of chloride substitution in β -Ca(BH₄)₂ follows shortly after the reported phase transformation temperature of CaCl₂ from the orthorhombic *Pnnm* phase to a tetragonal phase 50 described in space group P4₂/mnm at 235 °C. ⁴⁶ The transition is of the second-order and proceeds by contraction of the a-axis and expansion of the b-axis in the orthorhombic phase until they become identical at the phase transition temperature. It is interesting to note that this high-temperature phase of CaCl₂ (HT-55 CaCl₂) can be regarded as isostructural to β-Ca(BH₄)₂ if the nonspherical symmetry of BH₄ is disregarded. The difference in space group, $P4_2/mnm$ vs P-4, is due to the tetrahedral symmetry of the BH₄ anion compared to spherical symmetry of Cl. The phase transformation of CaCl₂ induce only subtle changes in the 60 diffraction pattern which are not directly observable in the present data, due to extensive peak overlap with Ca(BH₄)₂. However, HT-CaCl2 was used in Rietveld refinements of data collected above the transition temperature, resulting in good fits to the data.

For the sample with molar ratio 1:1, the refinements show that there is still 15 wt% of CaCl2 left in the sample at 350 °C, suggesting that the substituted fraction x in Ca(BH₄)₂ must be somewhat smaller than 0.5. Specifically, calculation of the degree of substitution from the weight fractions of the different phases $_{70}$ gives x = 0.45(5). For the 1:2 and 1:0.5 samples at 350 °C, the Rietveld refinements of anion site occupancies give compositions x = 0.81(1) and x = 0.46(2), respectively. From the refined phase fractions x should be 0.60(6) for the 1:2 sample and 0.30(3) for the 1:0.5 sample. Thus, the refined ratios of the BH₄ and Cl in 75 the three substituted phases all overestimate the amounts of Cl compared to the nominal compositions. This could be due to the high anisotropy of BH₄, making it difficult to determine exact

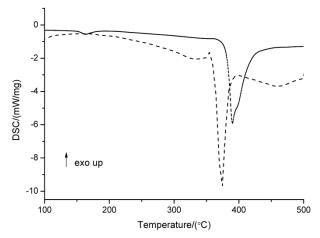


Fig. 3 DSC data for $Ca(BH_4)_2$ (dashed) and $Ca(BH_4)_2$ – $CaCl_2$ (1:1) (solid) with heating rate 10K/min.

positions of the H atoms and, consequently, making refinement $_5$ less stable. The compositions estimated from the phase fractions, i.e. from the ratio of unreacted $CaCl_2$ and substituted $Ca(BH_4)_2$, are deemed to be more reliable. Hence, the compositions of the three substituted phases are given with one decimal precision as $Ca((BH_4)_{0.5}Cl_{0.5})_2$ (x=0.5), $Ca((BH_4)_{0.4}Cl_{0.6})_2$ (x=0.6) and $Ca((BH_4)_{0.7}Cl_{0.3})_2$ (x=0.3) for the samples 1:1, 1:2 and 1:0.5, respectively.

Table 1 shows significant contraction in unit cell dimensions for all Cl-substituted β -Ca(BH₄)₂ sample. The changes are anisotropic with larger changes in the a-axis than the c-axis. This is can be explained by a greater difference in the a-axis than the c-axis between pure β -Ca(BH₄)₂ (a = 7.0 Å, c = 4.4 Å at 350°C) and HT-CaCl₂ (a = 6.4 Å, c = 4.2 Å at 350°C) ⁴⁶. The changes in unit cell parameters are approximately proportional to the amount of Cl substitution into the lattice, in agreement with Vegard's 20 law. 47

DSC measurements were performed for pure Ca(BH₄)₂ and Ca(BH₄)₂—CaCl₂ ball milled in molar ratio 1:1, respectively, see Figure 3. For the pure Ca(BH₄)₂, there is a sharp endothermic peak in the DSC data at about 370°C. This is consistent with release of hydrogen from Ca(BH₄)₂. The same feature is seen in the 1:1 Ca(BH₄)₂—CaCl₂ sample, but the temperature of the event is increased to 390°C, indicating a slight stabilization of the Cl-containing compound. SR-PXD data show that CaHCl is a decomposition product. This is in agreement with our recent report that the Ca(BH₄)₂ - CaI₂ decompose to CaHI ²¹. No other crystalline decomposition products are observed in the present study.

$The \ Ca(BH_4)_2 - CaBr_2 \ system$

Ca(BH₄)₂ and CaBr₂ were ball milled in the molar ratio 1:1. ScaBr₂ (V = 196 Å³) is isostructural with the *Pnnm* modification of CaCl₂ (168 Å³). When the Ca(BH₄)₂ – CaBr₂ sample is heated, the SR-PXD data shows the transformation from α- to β-Ca(BH₄)₂ in the temperature range 150-200 °C. There are no significant changes in unit cell parameters beside thermal expansion, no change in relative intensities of the β-Ca(BH₄)₂ diffraction peaks and the intensities of the CaBr₂ peaks do not decrease. This indicates that no appreciable amount of Br is substituted into Ca(BH₄)₂, which is confirmed with Rietveld

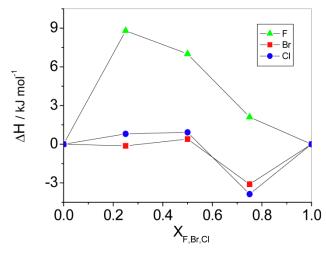


Fig. 4 Computed enthalpy of mixing for solid solution of beta calcium borohydride, where BH₄ units have been progressively substituted by BF₄, Cl and Br. All values are per formula unit.

refinement showing a good fit without any substitution. The lack of substitution can be explained by the high transition temperature of the transition from *Pnnm* to *P*4₂/*mnm* for CaBr₂, which occurs at 553 °C. ⁴⁶ Thus, Ca(BH₄)₂ and CaBr₂ do not have any isostructural relationship in the investigated temperature range, which makes substitution less favorable.

The in situ SR-PXD measurement shows that CaHBr is a decomposition product of the 1:1 Ca(BH₄)₂ + CaBr₂ mixture above 360 °C. No other crystalline decomposition products are observed.

DSC measured on the 1:1 ratio of Ca(BH₄)₂—CaBr₂ (not shown) reveal an increase in decomposition temperature which is comparable to that observed for the Cl-substituted sample, even though Br substitution is not taking place. This observation indicates that changed reaction paths, evident from the decomposition products CaHCl and CaHBr, could have a larger impact on the decomposition temperature than the actual halide substitution.

Theoretical calculations

Theoretical modelling has been used to estimate the solubility of F, Cl and Br into β-Ca(BH₄)₂. A single unit cell of β-Ca(BH₄)₂ with the P-4 symmetry has been considered, and the four BH₄ 70 units have been progressively substituted by a halide in the case of Cl and Br, while F substituted H-atoms rather than whole BH₄ groups. Since the unit cell of the pure β-Ca(BH₄)₂ (Ca₄B₄H₁₆) contains 16 H-atoms, a very large number of symmetry-non-equivalent configurations should be considered 75 for single H-to-F substitutions in the BH₄ units. So, Fsubstitution has been conducted following the same procedure described for orthorhombic LiBH₄. 48 where a "locality principle" was established. It simply states that the lowest energy is obtained when all four H-atoms are substituted by F-atoms in the 80 BH₄ units. As a consequence, only BF₄ to BH₄ unit substitutions have been considered. A single substitution corresponds to a fraction x=0.25, two substitutions to x=0.50 and, finally, three substitution to x=0.75. It has to be noticed that for x=0.5, two possible configurations are possible. In this case, the solution 85 with the lowest energy was considered. The results, expressed in

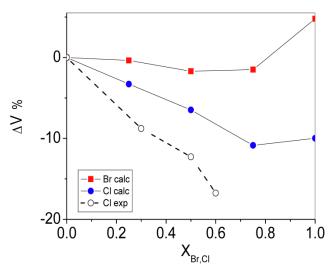


Fig. 5 Variations of the unit cell volume for solid solution of β -Ca(BH₄)₂, where BH₄ units have been progressively substituted by Cl (circles) and Br (squares). Continuous lines (computed), dashed line (experimental).

5 terms of enthalpy of mixing as a function of composition, are reported in Figure 4.

It is clear that BF₄ substitution leads to a significant positive enthalpy of mixing, suggesting strong immiscibility. On the other hand, both Cl⁻ and Br⁻ substitutions appear more favorable, giving 10 an enthalpy of mixing close to zero. As shown in Figure 4, the enthalpy of mixing in the case of x=0.75 gives a negative value around -3 kJ mol⁻¹ per formula unit for both Cl⁻ and Br⁻ substitutions. The two cases are however very different with respect to variation of the unit cell volume, as shown in Figure 5, 15 where the calculated volume variation of the unit cell is shown as a function of halide substitution. A decrease in volume is indeed computed for Cl⁻ substitution, in line with the experimental trend. Calculations suggest that a maximum volume change occurs at x=0.75. Calculated values are underestimated, with respect to 20 experimental results, by a few percent points, due to systematic errors of the adopted functionals and basis set or to neglecting temperature effects in the calculations. Calculated volume variations for Br substitution are much smaller in comparison to those obtatined for Cl substitution, giving an almost constant 25 volume as a function of composition. This behavior can be easily rationalized on the basis of the ionic radius of Br, which is much closer to BH₄ than Cl. In turn, the significant volume decrease for the Cl⁻ substituted structures forces the BH₄ group to rotate in such a way that the H-H intermolecular repulsive contacts are 30 minimized. This effect does not occur for the Br substituted structures, as the volume change is minor compared to pure Ca(BH₄)₂ and, consequently, the BH₄ groups maintain their pristine orientation. The computed structural data (not reported here for brevity) shows that the unit cell contraction for x=0.5 Cl 35 is anisotropic (see Table S1 in Supplementary Information) with larger change in a- than c-axis, in agreement with the experiments (see Table 1).

In order to estimate the solubility of Cl and Br in β-Ca(BH₄)₂ from mixtures with the corresponding halides, thermodynamics 40 of CaCl₂ and CaBr₂ compounds have to be considered. For both $CaCl_2$ and $CaBr_2$, the most stable structure at T = 25 °C has the Pnnm symmetry. To estimate the effect of halide substitution, the

free energy of CaCl₂ and CaBr₂ structures have been computed considering, as a reference, the high-temperature structures, 45 crystallizing with the $P4\gamma/mnm$ symmetry. 46 In order to be coherent, the thermodynamic data have been recalculated considering the two structures within the P-4 symmetry (subgroup of $P4_2/mnm$) of the reference β -Ca(BH₄)₂ structure, obtaining very similar results (see Tables S1 and S2 in 50 Supplementary Information). The predicted structures of the two high temperature phases are in good agreement with the experimental data, as shown in Table S2 in Supplementary Information. Calculations at T = 25 °C on CaCl₂ give ΔH = -6.8 kJ mol⁻¹ per formula unit and $\Delta S = 0.5 \text{ J mol}^{-1} \text{ K}^{-1}$ per formula 55 unit, respectively, for the phase transition from the $P4_2/mnm$ to the Pnnm structure. Calculations on CaBr₂ led to a lower enthalpy change, corresponding to a value of $\Delta H = -3.0 \text{ kJ mol}^{-1} \text{ per}$ formula unit, but a much higher entropy change, equal to $\Delta S = -$ 5.3 J mol⁻¹ K⁻¹ per formula unit. This large variation of entropy 60 for CaBr2 compared to CaCl2 may result from the fact that very low vibrational frequencies, which dominate the entropy value, are much smaller for CaBr₂ than for CaCl₂, due to the higher mass of Br. The calculated values of enthalpy and entropy should imply a phase transition from orthorhombic (Pnnm) to tetragonal 65 (P42/mnm) symmetry at about 297 °C for CaBr2, underestimated with respect to the experimental transition temperature of 553°C. On the contrary, a higher stability of Pnnm with respect to the P42/mnm structure is predicted at all temperatures for the CaCl₂ crystal.

70 According to thermodynamic calculations, a similar behavior is expected for Br and Cl substituted solid solutions. In particular, considering ideal entropy of mixing, a negative free energy of mixing is expected at about 350 °C. In this case, because of the low value of the enthalpy of mixing calculated for x=0.5, a two-75 phase equilibrium between Cl-poor, i.e. Ca[(BH₄)_{0.75}Cl_{0.25}]₂, and Cl-rich, i.e. Ca[(BH₄)_{0.25}Cl_{0.75}]₂, solid solutions should occur for 0.25<x<0.75. This trend suggests a specific stability of terminal solid solutions, likely because of a combination of geometric and electronic effects. Similar trend is estimated for Br substitutions. 80 On the other hand, the presence of CaCl₂ and CaBr₂ (i.e. x=1) in their stable structures could also limit the formation of halide-rich solid solutions. In addition, the calculated closer stability of the P4₂/mnm structure with respect to the Pnnm for CaBr₂ compared to CaCl₂ would suggest an easier solubility. The reasons for the 85 disagreement between the calculations and experimental findings are not clear. It could be that kinetic effects, related to ionic size, play a crucial role during experiments. The discrepancies could also be due to uncertainties in the calculations, as the absence of the predicted *Pnnm* to *P4* \sqrt{mnm} phase transformation for CaBr₂ 90 in the experimentally explored temperature range, can hinder the predicted solubility. It is worth noting that a stabilization of β- $Ca((BH_4)_{1-x}Cl_x)_2$ solid solutions with respect to pure β -Ca(BH₄)₂ reduces the driving force for the transformation into dehydrogenated products, and thus possibly increasing the 95 dehydrogenation temperature, as observed experimentally (see Figure 3). The concept of anion substitution in borohydrides remains not

fully explored, however, some trends in the structural chemistry

are revealed from this work and the literature. For substitution of

100 borohydrides with the heavier halides, (i) the solid containing the

smaller anion, e.g. CaCl2, tends to dissolve into the compound containing the larger anion, β-Ca(BH₄)₂, and the structure of the latter tends to be preserved in the obtained solid solution. This trend can be interpreted as an increase in the lattice energy due to 5 the clearly observed decrease in the unit cell volume, which may create an internal 'chemical pressure'. 49 (ii) some polymorphs of metal borohydrides are more prone to perform anion substitution, than others, e.g. β -Ca(BH₄)₂ and not α -Ca(BH₄)₂ as shown here. (iii) This work also high-light that isomorphism may be more 10 important to facilitate anion substitution as compared to similarities in anion radii. This explains that CaBr2 did not dissolve in $Ca(BH_4)_2$, despite the fact that $r(BH_4) \sim r(Br)$. In fact, in some cases anion substitution may occur in both compounds, which is previously observed for the systems, 15 LiBH₄-LiBr, LiBH₄-LiI and NaBH₄-NaCl systems, possibly due to the fact that β -LiBr, β -LiI and h-LiBH₄ as well as NaBH4 and NaCl are isostructural. 50-53

Conclusions

Possible halide substitutions in Ca(BH₄)₂ have been investigate 20 by experimental and theoretical (ab-initio) methods. For mixtures with CaX_2 , X = F, Cl and Br, substitution is only observed for CaCl₂, and no substitution with CaF₂ and CaBr₂ was found. The absence of solid solubility in the $Ca(BH_4)_2 - CaF_2$ system is rationalized by a positive calculated enthalpy of mixing. 25 Substitution with Cl⁻ is only observed into the β-modification of Ca(BH₄)₂ after heating the ball milled sample above 250 °C above the orthorhombic-to-tetragonal which is transformation temperature for CaCl2, while no substitution is observed in α -Ca(BH₄)₂. This is explained by the isostructural 30 relationship between β-Ca(BH₄)₂ and the tetragonal hightemperature modification of CaCl2. The resulting phase $Ca(BH_4)_{1-x}Cl_x$ has been observed with x from 0 to 0.6, depending on the Ca(BH₄)₂:CaCl₂ ratio in the initial mixture. However, it is possible that there is full solubility between the two phases due to 35 their isostructural relationship. The decomposition temperature of β-Ca((BH₄)_{0.5}Cl_{0.5})₂ was found to be slightly increased compared to pure Ca(BH₄)₂, likely due to a reduction of driving force for the dehydrogenation reaction. Br substitution in β-Ca(BH₄)₂ is predicted by theoretical calculations, but it is not observed 40 experimentally. This is explained by the lack of orthorhombic-totetragonal phase transition in the experimental temperature range even though it is predicted by the calculations.

Notes

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† Electronic Supplementary Information (ESI) available: Unit cell parameters and volumes of Ca(BH₄)₂ with different levels of Cl or Br substitution calculated from DFT; unit cell parameters and volumes of CaCl₂ and CaBr₂ in space groups Pnnm and P4₂/mnm calculated from 55 DFT. See DOI: 10.1039/b000000x/

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