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Cite this: DOI: 10.1039/c3cp50777g

Received 21st February 2013, Accepted 27th February 2013

15 DOI: 10.1039/c3cp50777g

www.rsc.org/pccp

The direct synthesis of NaAlH₄ has been studied, for the first time, by in situ ²⁷Al and ²³Na wide-line NMR spectroscopy using high 20 pressure NMR apparatus. Na3AlH6 formation is observed within two minutes of hydrogenation addition, while NaAlH₄ is detected after a total of four minutes. This indicates the formation of the hexahydride does not proceed to completion before the formation

of the tetrahydride ensues. 25

> The practical utilization of hydrogen as an energy carrier awaits the development of high-capacity, hydrogen storage materials that can be recharged under moderate conditions. A viable on-board hydrogen carrier must have high gravimetric and

30 volumetric hydrogen capacities; thermodynamic properties that fall within rather stringent limits; and dehydrogenation and rehydrogenation kinetics that allow hydrogen cycling at moderate temperatures and pressures.^{1,2} One of the most important breakthroughs in the development of hydrogen storage materials in the 35

Q4 past 20 years was provided by Bogdanović and Schwickardi, whose pioneering studies demonstrated that addition of selected titanium compounds to NaAlH4 results in enhanced kinetics and reversibility under moderate conditions in the solid state.³

- 40 These studies were prompted by earlier reports from Wiberg et al., who observed that titanium compounds catalyze the dehydrogenation of complex aluminum hydrides in solution.⁴ The enigmatic extension of this catalytic effect to the solid state has been the inspiration for over 260 publications on Ti-enhanced
- NaAlH₄ alone, and it is safe to estimate that it prompted an equal 45 number of studies of the effect of Ti additives on the dehydrogenation kinetics of other complex hydrides.5

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In situ high pressure NMR study of the direct synthesis Q1 Q2 of NaAlH₄

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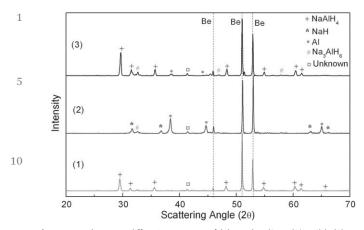
> Ashby and Kobetz demonstrated that the dehydrogenation of NaAlH₄ to NaH and Al occurs via two distinct reactions, as 20 shown in eqn (1) and (2).⁶ This work established that eqn (2) has a significantly higher activation energy, as it occurs at higher temperatures than eqn (1). Dehydrogenation via two discrete pathways was also observed for Ti-enhanced NaAlH₄, despite the dramatic lowering of the activation energy for both 25 of the dehydrogenation reactions.^{3,7} This stepwise pathway has been confirmed for Ti-enhanced NaAlH₄ by a number of in situ XRD,^{8,9} TEM¹⁰ and NMR studies¹¹ of the dehydrogenation reaction. It has long been assumed that the rehydrogenation of NaH and Ti-enhanced Al (Al*) proceeds through the micro-30 scopic reverse of the-two step dehydrogenation process (eqn (1) and (2)), entailing the complete conversion of NaH to Na_3AlH_6 before there is any significant formation of NaAlH₄. However, there is little experimental evidence in support of this received wisdom. The formation of Na₃AlH₆ by mechanochemical acti-35 vation of NaH and Al with a mischmetal nanocatalyst under 3 bar hydrogen pressure has been described in an ex situ XRD study,¹² but no *in situ* studies of the complete process progressing to NaAlH₄ have been reported. In a parallel study, in situ high pressure ²⁷Al and ⁷Li NMR measurements of the THF-40 mediated hydrogenation of LiH and Al* to LiAlH₄ have revealed this process to occur in a single step without any Li₃AlH₆ intermediate.¹³ Here we report a similar measurements of the high pressure hydrogenation of NaH and Al* to NaAlH₄ utilizing ²⁷Al and ²³Na NMR spectroscopy, which represent the first *in situ* 45 studies of the hydrogenation of Al* and NaH to NaAlH₄.

$$NaAlH_4 \rightleftharpoons \frac{1}{3}Na_3AlH_6 + \frac{2}{3}Al + H_2$$
(1)

$$Na_3AlH_6 \rightleftharpoons 3NaH + Al + \frac{3}{2}H_2$$
 (2)

Samples for the *in situ* hydrogenation study were prepared by dehydrogenation of NaAlH₄ with 2 mol% TiCl₃ additive by heating at 423 K in vacuo on a Schlenk line for 24 h. XRD analysis (data collected on a Rigaku MiniFlex II diffractometer

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 $15 \quad \begin{array}{l} \mbox{Fig. 1} & \mbox{Powder X-ray diffraction pattern of (1) NaAlH_4 (2 mol% TiCl_3), (2) NaH/} \\ \mbox{Al* (2 mol% TiCl_3) and (3) Rehydrogenated NaH/Al* (2 mol% TiCl_3). Be peaks arise from the hermetic sample holder.} \end{array}$

and analyzed using MDI Jade V.9.0 software), confirmed that the 20 product mixture consisted of only NaH and Al, as illustrated in Fig. 1. A sample of the dehydrogenated material was loaded in a glove box into a high pressure NMR tube (Daedalus Innovations). Single pulse excitation with a pulse width of 4 μ s, acquisition time of 15 ms and relaxation delay of 10.0 s was used for the

- 27 Al nuclei. *In situ* data were collected by adding up 30 scans, amounting to ~5 min per FID. The static, wide-line ²⁷Al NMR spectrum (Varian 400 MHz NMR (9.4 T); ²⁷Al at 104.227 MHz), of the mixture prior to hydrogen charging is seen as the *t* = 0 trace in Fig. 2. The spectrum contained the following features: a large
- $_{30}$ broad resonance at a chemical shift of 1640 ppm that is characteristic of Al; a second broad resonance at 59 ppm that is due to the alumina impurity in the zirconia NMR tube; and very small, sharp resonance which is easily assigned to Na₃AlH₆ from its chemical shift of -45 ppm.^{7,14}
- After establishing the t = 0 benchmark, the sample was heated to 393 K and charged with 138 bar of hydrogen. Fig. 2 illustrates the progress of hydrogenation as monitored by ²⁷Al spectroscopy over a 15.5 h period. In accordance with the

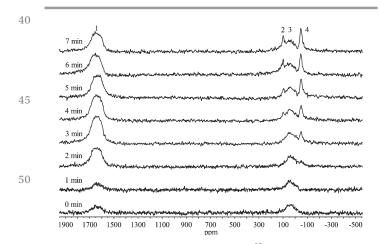


Fig. 2 Hydrogenation of NaH/Al* observed by ²⁷Al NMR spectroscopy. FIDs were collected every 5 min. 1 Al powder (1640 ppm); 2 NaAlH₄ (103 ppm); 3 Al contained in NMR cell (59 ppm); 4 Na₃AlH₆ (-45 ppm).

reverse of eqn (2), the resonance intensity for Na₃AlH₆ increases rapidly upon addition of H2 until it reaches a maximum at \sim 30 min, after which it begins to diminish. After *ca.* 10 min, the distinctive resonance for NaAlH₄ is clearly visible at 103 ppm.^{7,14} The relative intensity of this resonance continues to increase with time. However, the spectrum obtained after 920 min shows that the reaction has not gone to completion, as resonances corresponding to Al and Na3AlH6 are still observed. This accords with previous reports that the NaAlH₄ obtained from the hydrogenation of stoichiometric amounts NaH and Al* contains significant amounts of residual Al and Na₃AlH₆ owing to the formation of an Al_{0.85}Ti_{0.15} solid solution.^{15,16} Accurate quantification of the Al species present in the reaction mixtures is not feasible as Al in the probe contributes (albeit minimally) to the intensity of the Al metal resonance. Moreover, the resonance for alumina contained in the tube (3) overlaps with the alanate peaks. The data obtained does however allow the qualitative identification of all Al species present in the reaction mixture and clearly demonstrates that significant amounts of NaAlH₄ are formed before full conversion of NaH to Na₃AlH₆.

The ²⁷Al NMR spectra shown in Fig. 2 were each collected over a period of 5 min to ensure a decent signal-to-noise ratio. However, this study revealed that hydrogenation occurs more rapidly than expected. In order to ascertain how early NaAlH₄ appears in the hydrogenation process, a separate experiment was conducted with 1 min scans for the first 7 min of the hydrogenation process. As seen in Fig. 3, Na₃AlH₆ is detectable after 2 min and NaAlH₄ appears within 4 min, clearly demonstrating that only minimal conversion to Na₃AlH₆ occurs prior to formation of NaAlH₄. The experimental conditions of this hydrogenation study are very comparable to others in the literature.

Recently, experimental evidence has been obtained in support of the hypothesis that the hydrogenation process is initiated by the surface formation of intermediate AlH_x (x = 2, 3) species.^{8,17} Hwang *et al.* have reported chemical shifts of 5.8, 21.5, and 10.9/36.0 ppm for α -, β -, and γ -AlH₃ respectively.¹⁸ Our study is not able to explore this possibility, as the broad resonance at 59 ppm associated with the alumina of the NMR cell will likely

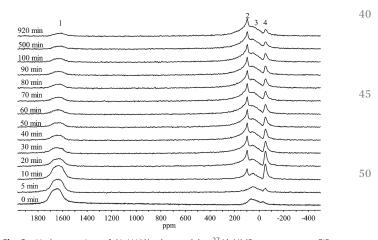


Fig. 3 Hydrogenation of NaH/Al* observed by 27 Al NMR spectroscopy. FIDs were collected every 1 min. 1 Al powder (1640 ppm); 2 NaAlH₄ (103 ppm); 3 Al contained in NMR cell (59 ppm); 4 Na₃AlH₆ (–45 ppm).

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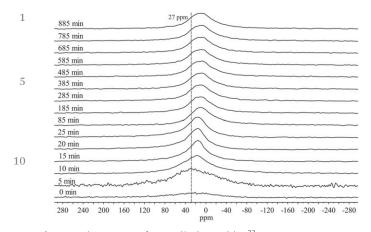


Fig. 4 Hydrogenation of NaH/AI* observed by ²³Na NMR spectroscopy. FIDs 15 were collected every 5 min.

obscure any resonances arising from a relativity low concentration of alane species forming on the particle surfaces. Another limitation of 20this study is that wide-line NMR spectroscopy does not allow for fine details to be observed; hence it is not possible to distinguish Al metal from Al present in an Al_{0.85}Ti_{0.15} solid solution or other Al-Ti phases.^{15,16} We note also that the mobile "AlH₃" intermediate reported at 109 ppm in a recent in situ dehydrogenation study of 25 NaAlH₄ was not evident throughout our studies.¹⁹

We have studied the hydrogenation process in parallel by in situ ²³Na NMR spectroscopy (Varian 400 MHz NMR (9.4 T), ²³Na at 104.227 MHz). A solid echo pulse sequence with an initial pulse width of 6.0 μ s, 90° observe pulse of 6.2 μ s, an

- 30 acquisition time of 15 ms and relaxation delay of 5.0 s was used for the ²³Na nuclei. *In situ* data was collected by adding up 60 scans, amounting to ~ 5 min per FID. The spectrum illustrated in Fig. 4 measured at t = 0 min contains only a very broad feature centered at ca. 16 ppm and almost indiscernible from the base line, which is
- 35 attributed to NaH.7 Due to the large line widths and the low sensitivity of the ²³Na nucleus, the 6 mol% NaCl arising from the generation of the active Ti species is not observed. After 5 min of hydrogenation, a sharper, downfield resonance arises at 27 ppm, previously reported to be Na₃AlH₆.⁷ A discrete resonance for NaAlH₄
- 40 at -10.2 ppm,⁷ was not observed on account of the breadth of the resonance and its overlap with the equally broad feature arising from Na₂AlH₆. However, the contribution of signal from NaAlH₄ from to the composite feature gradually increases, causing the peak maximum to shift to lower frequency, reaching ~ 10 ppm after 885 min.

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In conclusion, this ²⁷Al and ²³Na NMR spectroscopic investigation utilizing high-pressure apparatus represents the first in situ study of the direct synthesis of NaAlH₄. The widely held belief that this proceeds as the microscopic reverse of eqn (1) and (2) has been

50 shown to be incorrect. A significant amount of Na₃AlH₆ appears within the first 2 min of H₂ addition, and the onset of NaAlH₄ formation occurs after only 4 min. Thus, while there is a large difference in activation energies for the two dehydrogenation reactions (eqn (1) and (2)), the activation energies of the reverse

reactions are quite similar. The presence of H_2 as a reagent in the

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reverse forms of eqn (1) and (2) points to a common ratedetermining step in these two hydrogenation stages; namely, activation of the strong H-H bond by the Ti catalyst. This work, in tandem with our parallel study of the direct synthesis of LiAlH₄ (ref. 13) demonstrates impressively how high-pressure NMR studies can shed important new light on the intimate mechanisms of a wide variety of systems that undergo reversible hydrogenation, and shows the technique to be a valuable new weapon in the armory of synthetic chemists and material scientists engaged in the development of advanced, solid state hydrogen storage systems.

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